COMPLETE LISTING OF THE CLAIMS

This listing of claims replaces all prior versions of claims in the application.

1. - 49. (cancelled)

50. (previously presented) A method of forming a moulding by multiple injection moulding, said method comprising:

injecting a first material into a mould;

injecting at least a second material into said mould behind said first material so that said first material covers a surface of said mould, wherein at least one of said materials includes magnetic particles; and

applying one or more magnetic fields to at least a portion of at least one of said injected materials including magnetic particles so as to change the orientation and/or distribution of magnetic particles in at least one of said materials, wherein said one or more magnetic fields changes the orientation and/or distribution of at least some of said magnetic particles in order to give a desired visual effect in at least a part of the moulding.

- 51. (previously presented) A method as claimed in claim 50, wherein said second material is injected into said mould before said first material has cured completely.
- 52. (previously presented) A method as claimed in claim 50, wherein at least a third material is injected into said mould after said second material is injected.
- 53. (previously presented) A method as claimed in claim 52, wherein said third material is injected into said mould before said second material has cured completely.
- 54. (previously presented) A method as claimed in claim 52, wherein said first and/or second and/or third material comprises magnetic particles.

55. (previously presented) A method as claimed in claim 52, wherein said first and/or second and/or third material is substantially translucent or transparent.

56. (cancelled)

57. (previously presented) A method as claimed in claim 50, wherein said magnetic fields orientate and/or distribute at least some of said magnetic particles substantially uniformly.

58. (previously presented) A method as claimed in claim 50, wherein the strength of said magnetic fields is varied with time.

59. (previously presented) A method as claimed in claim 58, wherein the strength of said magnetic fields is varied by varying the power delivered to one or more electromagnets with time.

60. (previously presented) A method as claimed in claim 50, wherein the strength and/or location of said magnetic fields is varied with time by moving one or more permanent magnets or electromagnets relative to said mould.

 (previously presented) A method as claimed in claim 50, wherein said magnetic fields are applied in said mould before said at least one material has cured completely.

 $\,$ 62. (previously presented) A method as claimed in claim 50, wherein said magnetic particles comprise nickel.

63. (previously presented) A method as claimed in claim 62, wherein said magnetic particles comprise leafing grade nickel flakes.

64. (previously presented) A method as claimed in claim 50, wherein said magnetic particles comprise a core and an outer coating.

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65. (previously presented) A method as claimed in claim 64, wherein said core is a magnetic material.

66. (previously presented) A method as claimed in claim 64, wherein said coating is aluminium, magnesium fluoride and aluminium or magnesium fluoride and a metal

 (previously presented) A method as claimed in claim 64, wherein said coating is coloured.

68. (previously presented) A method as claimed in claim 50, wherein said magnetic particles are highly reflective.

69. (previously presented) A method as claimed in claim 50, wherein said magnetic particles are highly absorptive of light.

70. (previously presented) A method as claimed in claim 50, wherein said magnetic particles are substantially spherical.

71. (previously presented) A method as claimed in claim 50, wherein said magnetic particles have an elongated, non-spherical shape.

72. (previously presented) A method as claimed in claim 50, wherein said magnetic particles comprise 2-15% of the weight of at least one of said materials.

73. (previously presented) A method as claimed in claim 72, wherein said magnetic particles comprise 3-10% of the weight of at least one of said materials.

74. (previously presented) A method as claimed in claim 73, wherein said magnetic particles comprise about 5% of the weight of at least one of said materials.

75. (previously presented) A method as claimed in claim 50, wherein said

magnetic particles comprise 0.1-15% of the weight of at least one of said materials.

76. (previously presented) A method as claimed in claim 75, wherein said magnetic particles comprise 0.5-10% of the weight of at least one of said materials.

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77. (previously presented) A method as claimed in claim 75, wherein said magnetic particles comprise 0.1-3% of the weight of at least one of said materials.

78. (previously presented) A method as claimed in claim 76, wherein said

magnetic particles comprise about 2% of the weight of at least one of said materials.

79. (previously presented) A method as claimed in claim 76, wherein said

magnetic particles comprise about 3% of the weight of at least one of said materials.

80. (previously presented) A method as claimed in claim 52, wherein said

first and second or third materials comprise different weight percentages of magnetic

particles.

81. (previously presented) A method as claimed in claim 50, wherein at least

one of said materials is injected into said mould whilst said mould is at an elevated

temperature.

82. (previously presented) A method as claimed in claim 81, wherein said

temperature is in a range from 20 °C to 150 °C.

83. (previously presented) A method as claimed in claim 50, wherein said

moulding is partially cured in said mould and is heated until completely cured after

removal from said mould.

84. (previously presented) A method as claimed in claim 83, wherein one or

more further magnetic fields are applied to said moulding after it has been removed

from said mould

85. (cancelled)

86. (withdrawn) A moulding apparatus comprising: a mould:

means for injecting a first material into said mould;

means for injecting at least a second material into said mould, wherein at least one of said first and second materials comprises magnetic particles; and

means for applying one or more magnetic fields in said mould so as to change the orientation and/or distribution of magnetic particles in at least one of said materials.

- 87. (withdrawn) An apparatus as claimed in claim 86, wherein said means for providing one or more magnetic fields comprises one or more permanent magnetic and/or one or more electromagnets.
- 88. (withdrawn) An apparatus as claimed in claim 87, wherein said magnets and/or electromagnetics are provided in the walls of said mould.
- 89. (withdrawn) An apparatus as claimed in claim 87, further comprising means for moving said magnets and/or electromagnets relative to said mould.
- 90. (withdrawn) An apparatus as claimed claim 86, further comprising means for heating the inner surface of said mould.
- 91. (withdrawn) An apparatus as claimed in claim 86, wherein said mould has irregular and/or discontinuous inner surfaces.
- 92. (withdrawn) An apparatus as claimed in claim 86, wherein said at least one moulding material is delivered to said mould by an extruder.
- 93. (withdrawn) An apparatus as claimed in claim 86, wherein said means for applying one or more magnetic fields is arranged so that the orientation and/or distribution of at least some of said magnetic particles is changed in order to give a desired visual effect in a part of the moulding.

94. (withdrawn) A moulding apparatus comprising:

a mould and means for injecting a moulding material into said mould, wherein said moulding material comprises magnetic particles; and

means for applying one or more magnetic fields in said mould so as to change the orientation and/or distribution of magnetic particles in said moulding material.

95. (withdrawn) An article formed by injection moulding, said article comprising at least a first material comprising magnetic particles, wherein the orientation and/or distribution of at least some of said magnetic particles has been changed by one or more magnetic field in order to give a desired visual effect in a

96. (withdrawn) A mould for injection moulding plastics, said mould having one or more openings receiving a non-magnetic insert, said non-magnetic insert comprising a magnetic insert.

97. (withdrawn) A mould as claimed in claim 96, wherein said non-magnetic insert is copper.

98. (withdrawn) A mould as claimed in claim 96, wherein said magnetic insert is a sintered ferrite magnet.

part of the article.